



National Accreditation Board for Testing and Calibration Laboratories

SCOPE OF ACCREDITATION

Laboratory Name :	INTERNATIONAL QUALITY MANAGEMENT SERVICES PRIVATE LIMITED, PLOT NO-01, BLOCK NO-20 , SPRING FIELD COLONY, SECTOR-31, FARIDABAD, HARYANA, INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
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S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
Permanent Facility					
1	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bevel Protractor (L.C.5 Min)/ Combination Set / Angle Protractor	Using Angle Gauge Set by Comparison Method	0 ° to 90 °	6min of arc
2	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Calipers (Vernier/Dial/Digital) L.C: 0.01mm	Using Slip Gauge Set, Caliper Checker by Comparison Method	0 to 300 mm	9µm
3	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Calipers (Vernier/Dial/Digital) L.C: 0.01mm	Using Slip Gauge Set & Caliper Checker by Comparison Method	0 to 600 mm	20µm
4	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Cube Mould	Using Digital Vernier Caliper by Comparison Method	0 to 150	0.34mm



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5	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Gauge (Vernier/ Dial/Digital) L.C. 0.01 mm	Using Slip Gauge Set & Caliper Checker by Comparison Method	0 to 300 mm	15.3µm
6	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Micrometer L.C. 0.01 mm	Using Slip Gauge Set by Comparison Method	0 to 150 mm	7µm
7	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Thickness Gauge L.C. 0.01 mm	Using Slip Gauge Set by Comparison Method	0 to 50 mm	5.84µm
8	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer L.C. 0.01mm	Using Slip gauge set by Comparison Method	0 to 100 mm	7.15µm
9	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer L.C. 0.001mm	Using Slip gauge set by Comparison Method	0 to 100 mm	8.8µm



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10	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Height Gauge (Vernier/Dial/Digital) L.C. 0.01mm	Using Slip Gauge Set, Caliper Checker & Surface Plate by Comparison Method	0 to 600 mm	12.9µm
11	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Height Gauge (Vernier/Dial/Digital) L.C: 0.01mm	Using Slip Gauge Set ,Caliper Checker & Surface Plate by Comparison Method	0 to 300 mm	22.3µm
12	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Lever Type Dial Gauge L.C: 0.001mm	Using Dial Calibration Tester by Comparison Method	0 to 1 mm	3µm
13	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Pin Gauge/ Three Wire unit Set	Using Slip Gauge Block, Lever Dial Gauge & Surface Plate by Comparison Method	0 to 20 mm	6.3µm
14	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Plug Gauge (Dia.)	Using Slip Gauge Block, Lever Dial Gauge & Surface Plate by Comparison Method	0 to 150 mm	7.9µm



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15	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plunger Type Dial Gauge L.C: 0.001mm	Using Dial Calibration Tester by Comparison Method	0 to 25 mm	3.79µm
16	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Radius Gauge	Using profile projector by comparison method	0 to 100 mm	112µm
17	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Snap/Dial Snap Gauge	Using Slip Gauge set by Comparison Method	3 mm to 150 mm	4.2µm
18	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Test Sieve (Aperture Size)	Using Digital Vernier Caliper by Comparison Method	4 mm to 150 mm	30µm
19	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Test Sieves (Aperture Size)	Using profile projector by comparison method	32 µm to 4000 µm	11.5µm



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20	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Thread Pitch Gauge	Using profile projector by comparison method	0.4 mm to 7 mm	7µm
21	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Try Square (Symmetricity ,Parallelism and Squareness)	Using Master cylinder & Slip Gauge Set by Comparison Method	0 to 300 mm	12µm
22	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Ultrasonic Thickness Gauge	Using Slip Gauge Set by Comparison Method	0 to 100 mm	59.4µm
23	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V- Block (Symmetricity)	Using Slip Gauge Set , Lever Dial gauge ,Master cylinder,Test Mandrel & SurfacePlate by Comparison Method	Up to 150X95X75 mm	11µm
24	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V- Block Parallelism of V wrt Base	Using Slip Gauge Set , Lever Dial gauge , Master cylinder & Surface Plate by Comparison Method	Up to 150X95X75 mm	11µm



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25	MECHANICAL-DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	V- Block Parallelism of V wrt side faces	Using Slip Gauge Set , Lever Dial gauge , Master cylinder & Surface Plate by Comparison Method	Up to 150X95X75 mm	11µm
26	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Profile Projector /VMM (Angle Measurement) (LC 1s)	Using angle gauges by comparison method	0 ° to 360 °	1.94minute of arc
27	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Profile Projector/ VMM (Linear Dimension) (X-Y axis) (LC-1µm)	Using Slip Gauge Set by comparison method	0 to 180 mm	18.3µm
28	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Profile Projector/ VMM (Magnification)	By Using Slip Gauge & Digital Vernier Caliper by Comparison Method	10X to 20X	8.4%
29	MECHANICAL-PRESSURE INDICATING DEVICES	Hydraulic Pressure: Pressure Gauge (Analog/Digital)	Using Digital Pressure Gauge & Pressure comparator by Comparison Method (DKD-R 6-1)	0 bar to 700 bar	0.82bar
30	MECHANICAL-PRESSURE INDICATING DEVICES	Pneumatic Pressure: Pressure Gauge (Digital /Analog)/ Manometer/ / Pressure Indicator	Using Digital Pressure Gauge & Pressure Comparator by Comparison Method (DKD-R 6-1)	0 to 30 bar	0.08bar



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31	MECHANICAL-PRESSURE INDICATING DEVICES	Pneumatic Pressure: Pressure Gauge (Digital /Analog)/ Manometer/ / Pressure Indicator	Using Digital Pressure Gauge & Pressure Comparator by Comparison Method (DKD-R 6-1)	0 to 7 bar	0.0082bar
32	MECHANICAL-PRESSURE INDICATING DEVICES	Vacuum Gauge (Digital /Analog)	Using Digital Pressure Gauge & Pressure Pump by Comparison Method (DKD-R 6-1)	-0.9 bar to 0 bar	0.0082bar
33	MECHANICAL-VOLUME	Glassware (Measuring Cylinder/ Volumetric Flask, Beaker, Glass Pipette, Burette and other volumetric apparatus)	Using Digital Weighing Balance LC: 0.1mg & Distilled Water based on ISO 4787: 2010	>10 ml to 100 ml	8 µl
34	MECHANICAL-VOLUME	Glassware (Measuring Cylinder/ Volumetric Flask, Beaker, Glass Pipette, Burette and other volumetric apparatus)	Using Weighing Balance LC: 1mg & Distilled Water based on IS/ISO 4787: 2010	>100 ml to 200 ml	0.06ml



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35	MECHANICAL-VOLUME	Glassware (Measuring Cylinder/ Volumetric Flask, Beaker, Glass Pipette, Burette and other volumetric apparatus)	Using Digital Weighing Balance LC: 1mg & Distiller Water based on IS/ISO 4787: 2010	>200 ml to 500 ml	0.12ml
36	MECHANICAL-VOLUME	Glassware (Measuring Cylinder/ Volumetric Flask, Beaker, Glass Pipette, Burette and other volumetric apparatus)	Using Digital Weighing Balance LC: 0.1mg & Distilled Water based on ISO 4787: 2010	1 ml to 10 ml	0.5µl
37	MECHANICAL-VOLUME	Glassware (Measuring Cylinder/ Jar, Volumetric Flask and Beaker)	Using Digital Weighing Balance LC:0.1 g & Distilled Water based on IS/ISO 4787: 2010	>1 L to 10 L	1.1ml
38	MECHANICAL-VOLUME	Glassware (Measuring Cylinder/ Jar, Volumetric Flask and Beaker)	Using Digital Weighing Balance LC: 0.01g & Distilled Water based on IS/ISO 4787: 2010	>500 ml to 1000 ml	0.18ml
39	MECHANICAL-VOLUME	Micro pipette	Using Digital Weighing Balance LC:0.1 mg & Distilled Water based on ISO 8655-6:	>200 µl to 1000 µl	0.2µl



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40	MECHANICAL-VOLUME	Micro pipette	Using Digital Weighing Balance LC : 0.01 mg & Distilled Water based on ISO 8655-6:	20 µl to 200 µl	0.07µl
41	MECHANICAL-WEIGHING SCALE AND BALANCE	Digital Weighing Balance (Readability: 0.1 mg & coarser) - Accuracy Class I & coarser	Using Standard weights of E1 Class as per OIML R 76-1	0 to 220 g	0.20mg
42	MECHANICAL-WEIGHING SCALE AND BALANCE	Digital Weighing Balance (Readability 0.01g & Coarser), (Accuracy Class II & Coarser)	Using standard Weights of Accuracy Class E1 & F1 as per OIML R 76-1	0 to 6000 g	0.05g
43	MECHANICAL-WEIGHING SCALE AND BALANCE	Digital Weighing Balance (Readability 0.1g & Coarser), Accuracy Class II & Coarser	Using standard Weights of Accuracy Class E1 & F1 as per OIML R 76-1	0 to 30000 g	0.3g
44	MECHANICAL-WEIGHING SCALE AND BALANCE	Weighing Balance (Readability 50 g & Coarser)(Accuracy Class IV & Coarser)	Using standard Weights of Accuracy Class F1 and M1 as per OIML R 76-1	0 to 300 kg	50g
45	MECHANICAL-WEIGHING SCALE AND BALANCE	Weighing Balance Readability 0.01 g & Coarser (Accuracy Class I & Coarser)	Using standard Weights of Accuracy Class E1 & F1 as per OIML R 76-1	0 to 1000 g	0.005g



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46	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	1 g	0.016mg
47	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	Using E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.1 mg) by substitution method (ABBA cycle) as per OIML R 111-1: 2004	100 g	0.2mg
48	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	100 mg	0.014mg



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49	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.1 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	200 g	0.2mg
50	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	200 mg	0.014mg
51	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	500 mg	0.016mg



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52	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	1 mg	0.012mg
53	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	10 mg	0.014mg
54	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	2 mg	0.012mg



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55	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	20 g	0.2mg
56	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	20 mg	0.014mg
57	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	5 mg	0.013mg



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58	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	50 g	0.2mg
59	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	50 mg	0.014mg
60	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	F1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.001 g) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	500 g	1.2mg



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61	MECHANICAL-WEIGHTS	Weight (M1 Accuracy Class & Coarser)	F1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.1 g) by substitution method (ABA cycle) as per OIML R-111-1: 2004	20 kg	0.22g
62	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	F1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.001 g) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	1 kg	1.6mg
63	MECHANICAL-WEIGHTS	Weight (F2 Accuracy Class & Coarser)	F1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 g) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	5 kg	13mg



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65	MECHANICAL-WEIGHTS	Weight (M1 Accuracy Class & Coarser)	F1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 g) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	2 kg	15mg
66	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	10 g	0.023mg



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S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
67	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	2 g	0.016mg
68	MECHANICAL-WEIGHTS	Weight (F1 Accuracy Class & Coarser)	E1 Accuracy Class Standard Weights with Weighing Balance (Readability: 0.01 mg) by substitution method (ABBA cycle) as per OIML R-111-1: 2004	5 g	0.016mg



National Accreditation Board for Testing and Calibration Laboratories

SCOPE OF ACCREDITATION

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Accreditation Standard ISO/IEC 17025:2017

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S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
Site Facility					
1	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Profile Projector /VMM (Angle Measurement) (LC 1s)	Using angle gauges by comparison method	0 ° to 360 °	1.94minute of arc
2	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Profile Projector/ VMM (Linear Dimension) (X-Y axis) (LC-1µm)	Using Slip Gauge Set by comparison method	0 to 180 mm	18.3µm
3	MECHANICAL-DIMENSION (PRECISION INSTRUMENTS)	Profile Projector/ VMM (Magnification)	By Using Slip Gauge & Digital Vernier Caliper by Comparison Method	10X to 20X	8.4%
4	MECHANICAL-PRESSURE INDICATING DEVICES	Hydraulic Pressure: Pressure Gauge (Analog/Digital)	Using Digital Pressure Gauge & Pressure comparator by Comparison Method (DKD-R 6-1)	0 bar to 700 bar	0.82bar
5	MECHANICAL-PRESSURE INDICATING DEVICES	Pneumatic Pressure: Pressure Gauge (Digital /Analog)/ Manometer/ / Pressure Indicator	Using Digital Pressure Gauge & Pressure Comparator by Comparison Method (DKD-R 6-1)	0 to 30 bar	0.08bar
6	MECHANICAL-PRESSURE INDICATING DEVICES	Pneumatic Pressure: Pressure Gauge (Digital /Analog)/ Manometer/ / Pressure Indicator	Using Digital Pressure Gauge & Pressure Comparator by Comparison Method (DKD-R 6-1)	0 to 7 bar	0.0082bar



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S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrument	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
7	MECHANICAL-PRESSURE INDICATING DEVICES	Vacuum Gauge (Digital /Analog)	Using Digital Pressure Gauge & Pressure Pump by Comparison Method (DKD-R 6-1)	-0.9 bar to 0 bar	0.0082bar
8	MECHANICAL-WEIGHING SCALE AND BALANCE	Digital Weighing Balance (Readability: 0.1 mg & coarser) - Accuracy Class I & coarser	Using Standard weights of E1 Class as per OIML R 76-1	0 to 220 g	0.20mg
9	MECHANICAL-WEIGHING SCALE AND BALANCE	Digital Weighing Balance (Readability 0.01g & Coarser), (Accuracy Class II & Coarser)	Using standard Weights of Accuracy Class E1 & F1 as per OIML R 76-1	0 to 6000 g	0.05g
10	MECHANICAL-WEIGHING SCALE AND BALANCE	Digital Weighing Balance (Readability 0.1g & Coarser), Accuracy Class II & Coarser	Using standard Weights of Accuracy Class E1 & F1 as per OIML R 76-1	0 to 30000 g	0.3g
11	MECHANICAL-WEIGHING SCALE AND BALANCE	Weighing Balance (Readability 50 g &Coarser)(Accuracy Class IV & Coarser)	Using standard Weights of Accuracy Class F1 and M1 as per OIML R 76-1	0 to 300 kg	50g
12	MECHANICAL-WEIGHING SCALE AND BALANCE	Weighing Balance Readability 0.01 g & Coarser (Accuracy Class I & Coarser)	Using standard Weights of Accuracy Class E1 & F1 as per OIML R 76-1	0 to 1000 g	0.005g



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* CMCs represent expanded uncertainties expressed at approximately the 95% level of confidence, using a coverage factor of $k = 2$.

